

Expertise Applied Answers Delivered

# Material Handling Charging Solutions



Users must independently evaluate the suitability of and test each product selected for their own specific applications. It is the User's sole responsibility to determine fitness for a particular system or use based on their own performance criteria, conditions, specific application, compatibility with other parts, and environmental conditions. Users must independently provide appropriate design and operating safeguards to minimize any risks associated with their applications and products. Littelfuse products are not designed for, and may not be used in, all applications. Read complete Disclaimer Notice at littelfuse.com/disclaimer-electronics.

REV0723

# Material handling electric vehicles such as AGVs, AMRs, and forklifts are an integral part of Industry 4.0

AGV: Automated/Autonomous Guided Vehicle AMR: Automated/Autonomous Mobile Robots

Littelfuse offers solutions for a vehicle's entire electrical system (including charging) that help distribute, protect, and control vehicle power



# Material handling equipment such as AGVs, AMRs, and electric drive train are an integral part of Industry 4.0

#### Market trends and drivers

- Regulatory requirements on exhaust gases get stricter
  - Replacement of internal combustion engine by electric forklift
    - o Introduction of high-power Li-Ion batteries
    - o Increase in charging power
    - More outdoor use of chargers
- Demand for higher performance and reduced TCO
  - Replacement of lead-acid by Li-lon batteries
    - o Increase of energy content, power density, and efficiency
    - Reduce space for charging infrastructure

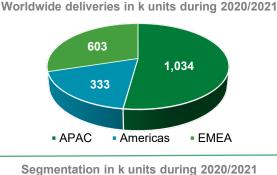
#### Driverless operation – driving and charging

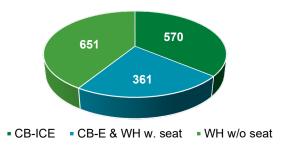
- Wireless charging
- Robot-assisted charging
- Worldwide total units delivered: ~1.97 million trucks (+24.6 % vs. 2021)
- Total revenue of Top 10 manufactures:
  ~ 40.7 billion EUR (+13.7 % vs. 2021)

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Acronyms: AGV: Automated Guided Vehicle AMR: Automated Mobile Robot

### Rapid growth in material handling





Source: World Industrial Truck Statistics (WITS) 2020/2021, dhf-Intralogistik-10-2022.pdf

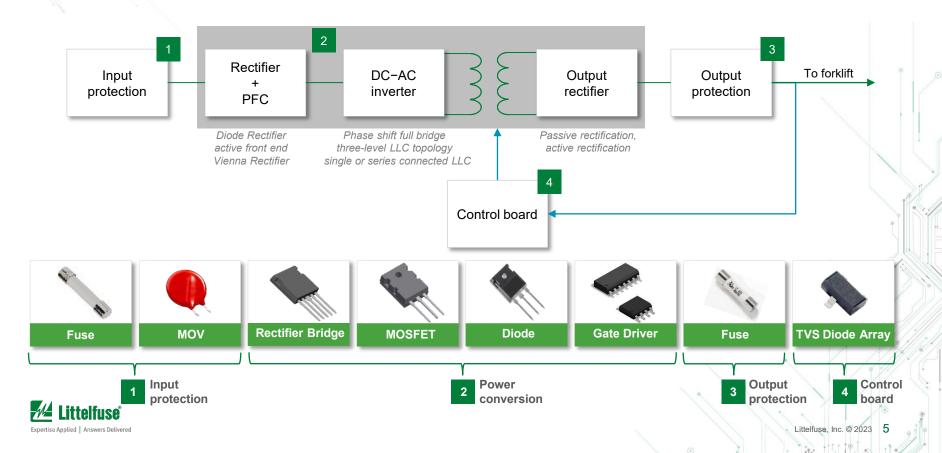
CB: Counterbalance WH: Warehouse ICE: Internal Combustion Engine

# **Recommended Littelfuse solutions for material** handling equipment (AGVs, AMRs, & electric forklifts)



\*\* PDU: Power Distribution Unit *† HVDC: High Voltage Direct Current* 

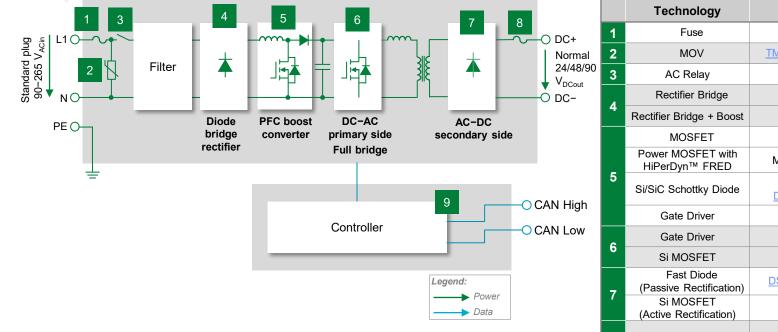
## Material handling charging equipment overview



P Click the product series in the table below for more info

Series

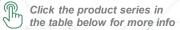
# Single-phase forklift charger



1	Fuse	<u>606, 505, 607</u>		
2	MOV	<u>TMOV, Xtreme, UltraMOV</u>		
3	AC Relay	SC01*		
	Rectifier Bridge	FBO40-12N		
4	Rectifier Bridge + Boost	<u>vum33-06ph</u>		
	MOSFET	X2-Class		
	Power MOSFET with HiPerDyn™ FRED	MXB40Q600DPHFC*		
5	Si/SiC Schottky Diode	LSIC2SD, DHG, DSEI, DSEPxx		
	Gate Driver	<u>IX4340</u> , <u>IXD60x</u>		
6	Gate Driver	<u>IX4340, IXD60x</u>		
•	Si MOSFET	X2-Class		
7	Fast Diode (Passive Rectification)	DSEK 60, DPG, DSEPxx		
	Si MOSFET (Active Rectification)	X4-Class		
8	Fuse	Mega-120, midi-70, CNN, CNNE		
9	TVS Diode Array	AQ24CANA		
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\* Contact Littelfuse Sales for details





# Littelfuse products for single-phase forklift chargers

	Technology	Function in application	Product series	Benefits	Features
1	Fuse	Primary overcurrent protection of EV equipment	<u>606, 505, 607</u>	Enables robust yet compact design; reduces customer qualification time by complying with third- party safety standards such as UL/IEC	Rated voltage @ 500 VAC; 10-63 A rating available; small footprint
2	MOV	Protects from power fluctuations or surges	<u>TMOV, Xtreme,</u> <u>UltraMOV</u>	Reduces customer qualification time by complying with third-party safety standards, such as UL/IEC	High energy absorption capability: 40–530 J (2 ms); integrated thermal protection
3	AC Relay	Safety cutoff on the grid (power network) to prevent abnormal current supply	SC01*	PCB mount capable; higher flexibility for designers; compact design	Low heat generation and low coil power consumption; performance to meet regulatory UL/IEC compliance
	Rectifier Bridge	Converts AC voltage to DC voltage	FBO40-12N	Very low current leakage and forward voltage drop; improved thermal behavior	1200 V single-phase standard rectifier bridge in i4-Pac; isolation voltage 3000 V~;
4	Rectifier Bridge + Boost		<u>vum33-06ph</u>	Three functions in one package; output power up to 8 kW; no external isolation	Integrated MOSFET with FRED diode in single package; isolation voltage ~3600 V; low R <sub>DS(on)</sub>
	MOSFET	High-frequency switching	X2-Class	Optimized for high-frequency applications	Ultra-low on-resistance R <sub>DS(ON)</sub> and gate charge Qg; dv/dt ruggedness
5	Power MOSFET with HiPerDyn™ FRED	Integrated switching for PFC (power factor correction)	MXB40Q600DPHFC*	High power density; reduces component count; PCB space savings	Integrated MOSFET with FRED diode in single package
5	Si/SiC Schottky Diode	High-frequency switching and rectification	<u>LSIC2SD,</u> DHG, <u>DSEI, DSEPxx</u>	Reduces switching losses; increases efficiency	High surge capability; negligible I <sub>RR</sub> ; Tj 175 °C
	Gate Driver	Efficient switching of MOSFETs	<u>IX4340</u> , <u>IXD60x</u>	Ultra-fast turn-on and turn-off of MOSFET; extremely robust device	1.5 A to 30 A peak source/sink drive current; wide operating voltage range: -40 °C to +125 °C; low propagation delay times

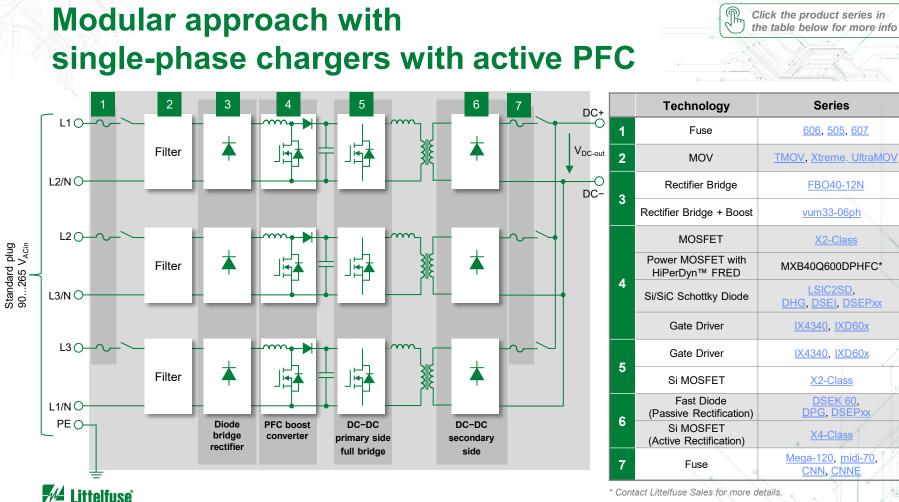




## Littelfuse products for single-phase forklift chargers

	Technology	Function in application	Product series	Benefits	Features
6	Si MOSFET	Primary side of the DC-DC converter	<u>IX4340</u> , <u>IXD60x</u>	Optimized for high-frequency applications	Ultra-low on-resistance $R_{\text{DS}(\text{ON})}$ and gate charge Qg; dv/dt ruggedness
0	Gate Driver	Efficient switching of MOSFETs	X2-Class	Ultra-fast turn-on and turn-off of MOSFET; extremely robust device	1.5 A to 30 A peak source/sink drive current; wide operating voltage range; -40 °C to +125 °C; low propagation delay times
_	Fast Diode	Secondary side output passive rectification of DC-DC converter	<u>DSEK 60,</u> DPG, DSEPxx	Reduces switching losses; increases efficiency	High surge capability; negligible $I_{RR}$ ; Tj 175 °C
7	Si MOSFET	Secondary side output active rectification of DC-DC converter	X4-Class	Optimized for high-frequency applications	Ultra-low on-resistance $R_{\text{DS}(\text{ON})}$ and gate charge Qg; dv/dt ruggedness
8	Fuse	Prevent reverse current from the forklift battery pack to the charging equipment in case of short circuit at the output of the charger	<u>Mega-120, midi-70,</u> <u>CNN</u> , <u>CNNE</u>	Provides safety protection in high-voltage environments; quicker reaction time	Bolt down form factor; fast-acting; high breaking capacity
9	TVS Diode Array	Protects CAN bus from ESD, EFT, and voltage transience	<u>AQ24CANA</u>	Ensures reliability of equipment without performance degradation	Meets ESD protection levels specified under IEC 61000-4-2; ISO 10605; Iow leakage current and clamping voltage

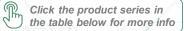




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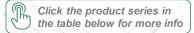
# Littelfuse products for modular chargers with active PFC

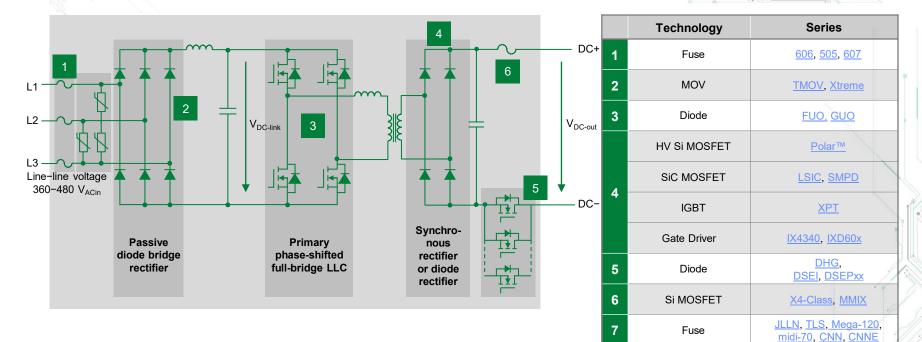


	Technology	Function in application	Product series	Benefits	Features
1	Fuse	Protects and isolates subunit in case of short circuit	<u>606, 505, 607</u>	Enables robust yet compact design; reduces customer qualification time by complying with third-party safety standards such as UL/IEC	Rated voltage @ 500 VAC; 10-63 A rating available; small footprint
2	MOV	Protects from temporary overvoltage event and transient surges; meets requirements for common mode protection	<u>TMOV, Xtreme,</u> <u>UltraMOV</u>	Reduces customer qualification time by complying with third-party safety standards, such as UL/IEC	High energy absorption capability: 40–530 J (2 ms); integrated thermal protection
3	Rectifier Bridge	Input rectification	FBO40-12N	Very low current leakage and forward voltage drop; improved thermal behavior	1200 V single-phase standard rectifier bridge in i4-Pac
<b>э</b>	Rectifier Bridge + Boost		<u>vum33-06ph</u>	High power density; reduces component count; PCB space savings	Integrated MOSFET with FRED diode in single package
	MOSFET	Primary side of the DC-DC converter	X2-Class	Optimized for high-frequency applications	Ultra-low on-resistance $R_{\text{DS}(\text{ON})}$ and gate charge Qg; dv/dt ruggedness
	Power MOSFET with HiPerDyn™ FRED	Integrated switching for PFC (power factor correction)	MXB40Q600DPHFC*	High power density; reduces component count; PCB space savings	Integrated MOSFET with FRED diode in single package
4	Si/SiC Schottky Diode	High-frequency switching and rectification	LSIC2SD, DHG, DSEI, DSEPxx	Reduces switching losses; increases efficiency	High surge capability; negligible $I_{RR}$ ; Tj 175 °C
	Gate Driver	Efficient switching of MOSFETs and IGBTs	<u>IX4340</u> , <u>IXD60x</u>	Ultra-fast turn-on and turn-off of MOSFET; extremely robust device	1.5 A to 30 A peak source/sink drive current; wide operating voltage range; −40 °C to +125 °C; low propagation delay times
5	Gate Driver	Efficient switching of MOSFETs and IGBTs	<u>IX4340</u> , <u>IXD60x</u>	Ultra-fast turn-on and turn-off of MOSFET; extremely robust device	1.5 A to 30 A peak source/sink drive current; wide operating voltage range; -40 °C to +125 °C; low propagation delay times
	Si MOSFET	Primary side of the DC-DC converter	X2-Class	Optimized for high-frequency applications	Ultra-low on-resistance $R_{\text{DS}(\text{ON})}$ and gate charge Qg; dv/dt ruggedness
6	Fast Diode	Secondary side output passive rectification of DC-DC converter	<u>DSEK 60,</u> <u>DPG, DSEPxx</u>	Reduces switching losses; increases efficiency	High surge capability; negligible $I_{RR}$ ; Tj 175 °C
	Si MOSFET	Secondary side output active rectification of DC-DC converter	X4-Class	High power density; easy to mount; board space saving	Low on-resistance R <sub>DS(ON)</sub> and gate charge Q; dv/dt ruggedness; avalanche capability
7	Fuse	Short circuit protection and overload circuit protection	<u>Mega-120, midi-70,</u> <u>CNN, CNNE</u>	Provides safety protection in high-voltage environments; quicker reaction time	Bolt down form factor; fast-acting; high breaking capacity



# Industrial state-of-the-art three-phase charger without active PFC







# Littelfuse products for three-phase charger without active PFC

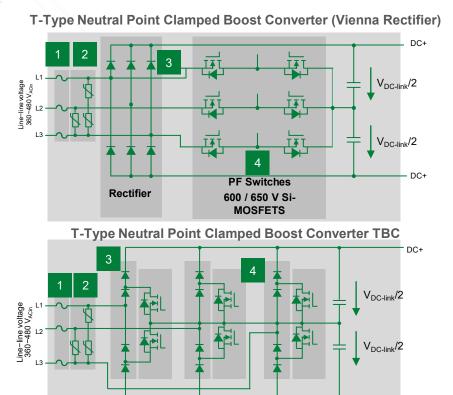
Click the product series in the table below for more info

	Technology	Function in application	Series	Benefits	Features
1	Fuse	Primary overcurrent protection of EV equipment	<u>606, 505, 607</u>	Enables robust yet compact design; reduces customer qualification time by complying with third-party safety standards such as UL/IEC	Rated voltage @ 500 VAC; 10-63 A rating available; small footprint
2	MOV	Protects from power fluctuations or surges	TMOV, Xtreme	Reduces customer qualification time by complying with third-party safety standards, such as UL/IEC	High energy absorption capability: 40–530 J (2 ms); integrated thermal protection
3	Diode	Three-phase rectifier bridge for input rectification	<u>FUO, GUO</u>	Easy to mount with one screw; space and weight savings	Low forward voltage drop; planar passivated chips; industry standard packages
	HV Si MOSFET		<u>Polar™</u>	Optimized for high-frequency applications	Ultra-low on-resistance $R_{\text{DS}(\text{ON})}$ and gate charge Qg; dv/dt ruggedness
	SIC MOSFET	Primary side of the DC-DC converter	LSIC	Optimized for high-frequency applications	Ultra-low output capacitance and on-resistance
4			<u>SMPD</u>	Board space savings; offers more design flexibility	Ultra-low and compact package profile; low package inductance; excellent thermal capability; high power cycling capability
	IGBT		<u>XPT</u>	Higher efficiency; elimination of multiple series-connected devices; increased reliability of power systems	Thin wafer XPT™ technology; low on-state voltages V <sub>CE(sat)</sub> ; co-packed fast recovery diodes; positive temperature coefficient of V <sub>CE(sat)</sub> ; industry standard packages
	Gate Driver	Controls the switching MOSFETs	<u>IX4340</u> , <u>IXD60x</u>	Quick turn-on and turn-off of MOSFETs/IGBTs; eliminates the need for separate supply	9 A peak current; low propagation delay time; low output impedance
5	Diode	Secondary side output rectification of DC-DC converter	<u>DHG,</u> <u>DSEI, DSEPxx</u>	Reduces switching losses; increases efficiency	High surge capability; negligible $I_{RR}$ ; Tj 175 °C
6	Si MOSFET	DC-DC converter	X4-Class, MMIX	Optimized for high-frequency applications	Ultra-low on-resistance $R_{\text{DS}(\text{ON})}$ and gate charge Qg; dv/dt ruggedness
7	Fuse	Short circuit protection and overload circuit protection	<u>JLLN, TLS,</u> <u>Mega-120,</u> <u>midi-70, CNN,</u> <u>CNNE</u>	Provides safety protection in high-voltage environments; quicker reaction time	Bolt down form factor; fast-acting; high breaking capacity



# **Forklift truck charging**

### Input rectification and Power Factor Control (PFC)



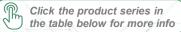
DC+





	Technology	Series
1	Fuse	<u>606, 505, 607</u>
2	MOV	TMOV, Xtreme
3	Diode	<u>LSIC2SD,</u> DHG, DSEI, DSEPxx
4	Si MOSFET	X2-Class

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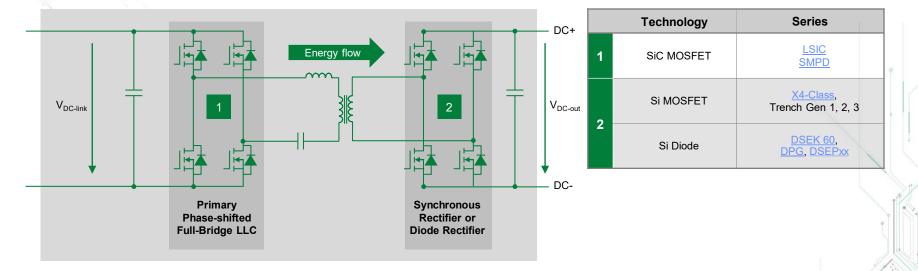
# Littelfuse products for forklift charging

	Technology	Function in application	Product series	Benefits	Features
1	Fuse	Overcurrent protection of auxiliary power supply	<u>606, 505, 607</u>	Enables robust yet compact design; reduces customer qualification time by complying with third-party safety standards such as UL/IEC	Rated voltage @ 500 VAC; 10-63 A rating available; small footprint
2	MOV	Protects from transient spikes or surges	TMOV, Xtreme	Reduces customer qualification time by complying with third-party safety standards, such as UL/IEC	High energy absorption capability: 40–530 J (2 ms); integrated thermal protection
3	Diode	Part of vienna rectifier	L <u>SIC2SD,</u> DHG, DSEI, DSEPxx	Reduces losses; increases efficiency	High surge capability; negligible $I_{RR};$ Tj 175 °C
4	Si MOSFET	Active rectification	<u>X2-Class</u>	Optimized for high-frequency applications	Ultra-low on-resistance $R_{\text{DS}(\text{ON})}$ and gate charge Qg; dv/dt ruggedness



# DC-DC stage with active rectification for higher efficiency

Click the product series in the table below for more info





# Littelfuse products for unidirectional charging DC–DC stage



	Technology	Function in application	Product series	Benefits	Features
1	SIC MOSFET	Active rectification on primary side DC-DC converter	<u>LSIC</u>	Optimized for high-frequency applications	Ultra-low output capacitance and on-resistance
			<u>SMPD</u>	Board space savings; offers more design flexibility	Ultra-low and compact package profile; low package inductance; excellent thermal capability; high-power cycling capability
2	Si MOSFET (Active rectification)	Secondary side output active rectification of DC-DC converter	X4-Class, Trench Gen 1, 2, 3	Optimized for high-frequency applications	Ultra-low on-resistance $R_{\text{DS}(\text{ON})}$ and gate charge Qg; dv/dt ruggedness
2	Si Diode (Passive rectification)	Secondary side output passive rectification of DC-DC converter	DSEK 60, DPG, DSEPxx	Reduces switching losses; increases efficiency	High surge capability; negligible $I_{RR}$ ; Tj 175 °C



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